

according to Commission Regulation (EU) 2020/878 as amended

Pasta lutownicza

Creation date 25th August 2022 Revision date 21st January 2025

5.0 Version

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier Pasta lutownicza

Substance / mixture mixture

TY00-H0JM-A00H-3DP0

Other mixture names Solder Paste

1.2. Relevant identified uses of the substance or mixture and uses advised against

Mixture's intended use

Flux agent.

Main intended use

PC-TEC-24 Welding, soldering, and flux products

Mixture uses advised against

The product should not be used in ways other then those referred in Section 1.

1.3. Details of the supplier of the safety data sheet

Manufacturer

Name or trade name AG TermoPasty Grzegorz Gąsowski Address Kolejowa 33 E, Sokoły, 18-218

Poland

Identification number (CRN) 200133730 VAT Reg No PL9661767714 Phone +48 86 274 13 42 E-mail msds@termopasty.pl Web address www.termopasty.com

Competent person responsible for the safety data sheet

Name AG TermoPasty Grzegorz Gąsowski

E-mail msds@termopasty.pl

Emergency telephone number 1.4.

European emergency number: 112

SECTION 2: Hazards identification

Classification of the substance or mixture 2.1.

Classification of the mixture in accordance with Regulation (EC) No 1272/2008

The mixture is classified as dangerous.

Skin Sens. 1, H317 Eye Dam. 1, H318

Most serious adverse effects on human health and the environment

May cause an allergic skin reaction. Causes serious eye damage.

2.2. **Label elements**

Hazard pictogram



Signal word

Danger

Hazardous substances

COLOPHONIUM adipic acid benzoic acid

Hazard statements

H317 May cause an allergic skin reaction. H318 Causes serious eye damage.



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Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a doctor.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.

2.3. Other hazards

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605. Mixture does not contain any substance meet the criteria for PBT or vPvB in accordance with Annex XIII of Regulation (EC) No. 1907/2006 (REACH) as amended. Does not contain any PMT or vPvM components. Dust may form explosive mixture with air.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Mixture contains these hazardous substances and substances with the highest permissible concentration in the working environment

the free management of the first of the					
Identification numbers	Substance name	Content in % weight	Classification according to Regulation (EC) No 1272/2008	Note	
Index: 650-015-00-7 CAS: 8050-09-7 EC: 232-475-7 Registration number: 01-2119480418-32- XXXX	COLOPHONIUM	50-60	Skin Sens. 1, H317	1	
Index: 607-144-00-9 CAS: 124-04-9 EC: 204-673-3 Registration number: 01-2119457561-38- XXXX	adipic acid	<5	Eye Dam. 1, H318		
Index: 607-705-00-8 CAS: 65-85-0 EC: 200-618-2 Registration number: 01-211945536-33- XXXX	benzoic acid	<5	Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT RE 1, H372 (lungs (inhalation))		

Notes

1 A substance for which exposure limits are set.

Full text of all classifications and hazard statements is given in the section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Take care of your own safety. If any health problems are manifested or if in doubt, inform a doctor and show him information from this safety data sheet. If unconscious, put the person in the stabilized (recovery) position on his side with his head slightly bent backwards and make sure that airways are free; never induce vomiting. If the person vomits by himself, make sure that the vomit is not inhaled. In life threatening conditions first of all provide resuscitation of the affected person and ensure medical assistance. Respiratory arrest - provide artificial respiration immediately. Cardiac arrest - provide indirect cardiac massage immediately.

If inhaled

Terminate the exposure immediately; move the affected person to fresh air.

If on skin

Remove contaminated clothes. Wash the affected area with plenty of water, lukewarm if possible. Soap, soap solution or shampoo should be used if there is no skin injury. Provide medical treatment if skin irritation persists.



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If in eyes

Do not rub your eyes – it could lead to mechanical damage of the cornea. Rinse eyes immediately with a flow of running water, open the eyelids (also using force if needed); remove contact lenses immediately if worn by the affected person. No neutralization should be performed in any case! Rinsing should be continued for 10-30 minutes from the inner to the outer eye corner to make sure that the other eye is not involved. Depending on the situation, call medical rescue service or ensure medical treatment as promptly as possible. Everyone must be referred for treatment even if affected only a little.

If swallowed

Rinse out the mouth with clean water. In the event of issues, find medical help.

4.2. Most important symptoms and effects, both acute and delayed

If inhaled

Inhaling dust can cause corrosion of the breathing system.

If on skin

May cause an allergic skin reaction.

If in eyes

Causes serious eye damage.

If swallowed

Corrosion of the digestion system can occur.

4.3. Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Alcohol-resistant foam, carbon dioxide, powder, water spray jet, water mist.

Unsuitable extinguishing media

Water - full jet.

5.2. Special hazards arising from the substance or mixture

In the event of fire, carbon monoxide, carbon dioxide and other toxic gases may arise. Inhalation of hazardous degradation (pyrolysis) products may cause serious health damage.

5.3. Advice for firefighters

Self-Contained Breathing Apparatus (SCBA) with a chemical protection suit only where personal (close) contact is likely. Use a self-contained breathing apparatus and full-body protective clothing. Do not allow run-off of contaminated fire extinguishing material to enter drains or surface and ground water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment for work. Follow the instructions in the Sections 7 and 8. Prevent contact with skin and eyes.

6.2. Environmental precautions

Prevent contamination of the soil and entering surface or ground water.

6.3. Methods and material for containment and cleaning up

Place the product mechanically in an appropriate manner. Dispose of the collected material according to the instructions in the section 13.

6.4. Reference to other sections

See the Section 7, 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Prevent formation of gases and vapours in concentrations exceeding the occupational exposure limits. Prevent contact with skin and eyes. Contaminated work clothing should not be allowed out of the workplace. Use personal protective equipment as per Section 8. Observe valid legal regulations on safety and health protection.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed containers in cold, dry and well ventilated areas designated for this purpose.



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Content	Packaging type	Material of package
20 g	box	FE
100 g	box	FE
40 g	box	FE

7.3. Specific end use(s)

not available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

The mixture contains substances for which occupational exposure limits are set.

United Kingdom

EH40/2005 Workplace exposure limits (Fourth Edition 2020)

Substance name (component)	Type	Value
COLOPHONIUM (CAS: 8050-09-7)	WEL 8h	0,05 mg/m ³
COLOPHONIUM (CAS: 8050-09-7)	WEL 15min	0,15 mg/m ³

Notes

Capable of causing occupational asthma.

DNEL

adipic acid				
Workers / consumers	Route of exposure	Value	Effect	
Workers	Inhalation	5 mg/m ³	Acute effects local	

benzoic acid					
Workers / consumers Route of exposure		Value	Effect		
Workers	Dermal	62.5 mg/kg bw/day	Chronic effects systemic		
Workers	Inhalation	0.1 mg/l	Chronic effects local		
Workers	Inhalation	3 mg/m³	Chronic effects systemic		
Consumers	Oral	16.6 mg/kg bw/day	Chronic effects systemic		
Consumers	Dermal	31.25 mg/kg bw/day	Chronic effects systemic		
Consumers	Inhalation	1.5 mg/m ³	Chronic effects systemic		
Consumers	Inhalation	0.06 mg/m ³	Chronic effects local		

COLOPHONIUM					
Workers / consumers Route of exposure		Value	Effect		
Workers	Dermal	25 mg/kg bw/day	Chronic effects systemic		
Workers Inhalation		176.32 mg/m ³	Chronic effects systemic		
Consumers Oral		15 mg/kg bw/day	Chronic effects systemic		
Consumers	Dermal	15 mg/kg bw/day	Chronic effects systemic		
Consumers	Inhalation	52.174 mg/m³	Chronic effects systemic		

PNEC

adipic acid				
Route of exposure	Value			
Drinking water	0.126 mg/l			
Marine water	0.0126 mg/l			
Water (intermittent release)	0.46 mg/l			
Freshwater sediment	0.484 mg/kg			
Sea sediments	0.0484 mg/kg			

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adipic acid			
Route of exposure	Value		
Soil (agricultural)	0.0228 mg/kg		
Microorganisms in sewage treatment	59.1 mg/l		

benzoic acid				
Route of exposure	Value			
Drinking water	0.34 mg/l			
Marine water	0.034 mg/l			
Water (intermittent release)	0.331 mg/l			
Freshwater sediment	1.75 mg/kg of dry substance			
Sea sediments	0.175 mg/kg of dry substance			
Soil (agricultural)	0.151 mg/kg of dry substance			
Microorganisms in sewage treatment	100 mg/l			

COLOPHONIUM				
Route of exposure	Value			
Drinking water	0.005 mg/l			
Marine water	0.0005 mg/l			
Freshwater sediment	108 mg/kg of dry substance			
Sea sediments	10.8 mg/kg of dry substance			
Soil (agricultural)	21.4 mg/kg of dry substance			
Microorganisms in sewage treatment	1000 mg/l			

8.2. Exposure controls

Follow the usual measures intended for health protection at work and especially for good ventilation. This can be achieved only by local suction or efficient general ventilation. Do not eat, drink and smoke during work. Wash your hands thoroughly with water and soap after work and before breaks for a meal and rest.

Eye/face protection

Protective goggles or face shield (based on the nature of the work performed).

Skin protection

Hand protection: Protective gloves resistant to the product. When choosing appropriate thickness, material and permeability of the gloves, observe recommendations of their particular manufacturer. Observe other recommendations of the manufacturer. Other protection: protective workwear. Contaminated skin should be washed thoroughly.

Respiratory protection

Use a mask with anti-dust filter when the exposition limits of the substances are exceeded or at the place with insufficient ventilation.

Thermal hazard

Data not available.

Environmental exposure controls

Observe usual measures for protection of the environment, see Section 6.2.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state solid

Colour brown

Odour characteristic

Melting point/freezing point data not available
Boiling point or initial boiling point and boiling range data not available
Flammability data not available
Lower and upper explosion limit data not available



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Flash point >150 °C

Auto-ignition temperature data not available
Decomposition temperature data not available
pH non-soluble (in water)
Kinematic viscosity data not available

Solubility in water insoluble

Partition coefficient n-octanol/water (log value) data not available Vapour pressure data not available

Vapour pressure data not available Density and/or relative density

Density 1.1 g/cm³ at 80 °C
Relative vapour density data not available
Particle characteristics data not available
Form paste

9.2. Other information

not available

SECTION 10: Stability and reactivity

10.1. Reactivity

not available

10.2. Chemical stability

The product is stable under normal conditions.

10.3. Possibility of hazardous reactions

Unknown.

10.4. Conditions to avoid

The product is stable and no degradation occurs under normal use. Protect against flames, sparks, overheating and against frost.

10.5. Incompatible materials

Protect against strong acids, bases and oxidizing agents.

10.6. Hazardous decomposition products

Not developed under normal uses. Dangerous outcomes such as carbon monoxide and carbon dioxide are formed at high temperature and in fire.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Inhalation of solvent vapors above values exceeding exposure limits for working environment may result in acute inhalation poisoning, depending on the level of concentration and exposure time. No toxicological data is available for the mixture.

Acute toxicity

Based on available data the classification criteria are not met.

adipic acid						
Route of exposure	Parameter	Value	Exposure time	Species	Sex	
Oral	LD50	5560 mg/kg		Rat		
Dermal	LD50	>7940 mg/kg		Rabbit		
Inhalation	LC50	>77.7 mg/l	4 hours	Rat (Rattus norvegicus)		

benzoic acid						
Route of exposure	Parameter	Value	Exposure time	Species	Sex	
Oral	LD ₅₀	2250 mg/kg		Rat		
Inhalation	LC50	>12.2 mg/l	4 hours	Rat		
Dermal	LD50	>2000 mg/kg		Rabbit		



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Route of exposure	Parameter	Value	Exposure time	Species	Sex		
Oral	LD ₅₀	2800 mg/kg		Rat			
Oral	LD ₅₀	>1000		Guinea-pig			
Dermal	LD50	>2000 mg/kg		Rat			

Skin corrosion/irritation

Based on available data the classification criteria are not met.

Serious eye damage/irritation

Causes serious eye damage.

adipic acid						
Route of exposure	Result	Exposure time	Species			
	Serious eye damage					

Respiratory or skin sensitisation

May cause an allergic skin reaction.

Germ cell mutagenicity

Based on available data the classification criteria are not met.

Carcinogenicity

Based on available data the classification criteria are not met.

Reproductive toxicity

Based on available data the classification criteria are not met.

Toxicity for specific target organ - single exposure

Based on available data the classification criteria are not met.

Toxicity for specific target organ - repeated exposure

Based on available data the classification criteria are not met.

Aspiration hazard

Based on available data the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any components that may cause endocrine disruption for humans.

Other information

not available

SECTION 12: Ecological information

12.1. Toxicity

not available



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Acute toxicity

adipic acid	adipic acid							
Parameter	Method	Value	Exposure time	Species	Environme nt	Source		
LCO		≥1000 mg/l	96 hours	Fish (Branchydanio rerio)				
LC50	OECD 202	46 mg/l	48 hours	Daphnia (Daphnia magna)				
EC50	OECD 201	59 mg/l	72 hours	Algae (Pseudokirchneriell a subcapitata)				
EC50	OECD 209	7911 mg/l	3 hours	Microorganisms	Activated sludge			
NOEC	OECD 211	6.3 mg/l	21 days	Aquatic invertebrates (Daphnia magna)				

benzoic acid	benzoic acid								
Parameter	Method	Value	Exposure time	Species	Environme nt	Source			
LC50		44.6 mg/l	96 hours	Fish					
EC ₅₀		>100 mg/l	48 hours	Invertebrates					
EC50		>33.1 mg/l	72 hours	Algae					
NOEC		>120 mg/l	28 days	Fish					
EC50		102-500 mg/l	24 hours	Invertebrates					
NOEC		≥25 mg/l	21 days	Invertebrates					
NOEC		3.4 mg/l	72 hours	Algae					

COLOPHONI	:UM					
Parameter	Method	Value	Exposure time	Species	Environme nt	Source
LL100	OECD 203	≤10 mg/l	24 hours	Fish (Branchydanio rerio)		anon,
NOELR	OECD 203	≤1 mg/l	96 hours	Fish (Branchydanio rerio)		anon.
LD50	OECD 203	60.3 mg/l	96 hours	Fish (Branchydanio rerio)		Schreerba um D
NOELR	OECD 203	≥1000 mg/l	96 hours	Fish (Pimephales promelas)		Kelly, C.R., Clayton, M.A.
LL50	OECD 203	>1000 mg/l	96 hours	Fish (Pimephales promelas)		Kelly, C.R., Clayton, M.A.
ELso	OECD 202	911 mg/l	48 hours	Daphnia (Daphnia magna)	P //	Kelly, C.R., Clayton, M.A.
NOELR	OECD 202	75 mg/l	48 hours	Daphnia (Daphnia magna)		Kelly, C.R., Clayton, M.A.
NOELR	OECD 202	10	48 hours	Daphnia (Daphnia magna)		anon.
EL100	OECD 202	≤100 mg/l	48 hours	Daphnia (Daphnia magna)		anon.



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COLOPHONIUM								
Parameter	Method	Value	Exposure time	Species	Environme nt	Source		
NOELR	OECD 201	≥1000 mg/l	72 hours	Algae (Pseudokirchneriell a subcapitata)		Kelly, C.R., Clayton, M.A.		
EL50	OECD 201	.1000 mg/l	72 hours	Algae (Pseudokirchneriell a subcapitata)		Kelly, C.R., Clayton, M.A.		

12.2. Persistence and degradability

not available

Biodegradability

adipic acid						
Parameter	Method	Value	Exposure time	Environment	Result	
TeorZT	OECD 301D	83 %	30 days			

benzoic acid							
Parameter	Method	Value	Exposure time	Environment	Result		
					Easily biodegradable		

COLOPHONIUM							
Parameter	Method	Value	Exposure time	Environment	Result		
					Easily biodegradable		

12.3. Bioaccumulative potential

Data not available.

benzoic acid							
Parameter	Value	Exposure time	Species	Environment	Temperature [°C]		
Log Pow	1.88						

COLOPHONIUM							
Parameter	Value	Exposure time	Species	Environment	Temperature [°C]		
BCF	56.23 ml/kg				_		

12.4. Mobility in soil

Data not available.

12.5. Results of PBT and vPvB assessment

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any PBT or vPvB components.

12.6. Endocrine disrupting properties

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any components that may cause endocrine disruption in the environment.

12.7. Other adverse effects

Data not available.

SECTION 13: Disposal considerations



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13.1. Waste treatment methods

Hazard of environmental contamination; dispose of the waste in accordance with the local and/or national regulations. Any unused product and contaminated packaging should be put in labelled containers for waste collection and submitted for disposal to a person authorised for waste removal (a specialized company) that is entitled for such activity. Do not empty unused product in drainage systems. The product must not be disposed of with municipal waste. Empty containers may be used at waste incinerators to produce energy or deposited in a dump with appropriate classification. Perfectly cleaned containers can be submitted for recycling.

Waste management legislation

Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on waste, as amended. Decision 2000/532/EC establishing a list of wastes, as amended.

Waste type code

11 05 04* spent flux

Packaging waste type code

15 01 10* packaging containing residues of or contaminated by hazardous substances

(*) - Hazardous waste according to Directive 2008/98/EC on hazardous waste

SECTION 14: Transport information

14.1. UN number or ID number

not subject to transport regulations

14.2. UN proper shipping name

not relevant

14.3. Transport hazard class(es)

not relevant

14.4. Packing group

not relevant

14.5. Environmental hazards

not relevant

14.6. Special precautions for user

Reference in the Sections 4 to 8.

14.7. Maritime transport in bulk according to IMO instruments

not relevant

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulation (EC) No. 1907/2006 of the European Parliament and of the Council of 18th December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing the European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EC) No. 793/93 and Commission Regulation (EC) No. 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, as amended. REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Commission Regulation (EU) 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out (mixture).

SECTION 16: Other information

$\boldsymbol{\mathsf{A}}$ list of standard risk phrases used in the safety data sheet

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H372 Causes damage to lungs (by inhalation) through prolonged or repeated exposure.

Guidelines for safe handling used in the safety data sheet

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

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lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a doctor.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P362+P364 Take off contaminated clothing and wash it before reuse.

Other important information about human health protection

The product must not be - unless specifically approved by the manufacturer/importer - used for purposes other than as per the Section 1. The user is responsible for adherence to all related health protection regulations.

Key to abbreviations and acronyms used in the safety data sheet

European agreement concerning the international carriage of dangerous goods by **ADR**

road

BCF Bioconcentration Factor CAS Chemical Abstracts Service

CLP Regulation (EC) No 1272/2008 on classification, labelling and packaging of

substance and mixtures

FC Identification code for each substance listed in EINECS

EC₅₀ Concentration of a substance when it is affected 50 % of the population **EINECS** European Inventory of Existing Commercial Chemical Substances

FI 100 Effective Loading for 100 % of the tested organisms FI 50 Effective Loading for 50 % of the tested organisms

EmS Emergency plan FU European Union

EuPCS European Product Categorisation System

Eye Dam. Serious eye damage

IATA International Air Transport Association

TBC International Code For The Construction And Equipment of Ships Carrying

Dangerous Chemicals

TCAO International Civil Aviation Organization **IMDG** International Maritime Dangerous Goods IMO International Maritime Organization

INCI International Nomenclature of Cosmetic Ingredients ISO International Organization for Standardization TUPAC International Union of Pure and Applied Chemistry

LC50 Lethal concentration of a substance in which it can be expected death of 50% of the

population

LD₅₀ Lethal dose of a substance in which it can be expected death of 50% of the

population

11100 Lethal Loading for 100 % of tested organisms 1150 Lethal Loading for 50 % of tested organisms

loa Kow Octanol-water partition coefficient NOEC No observed effect concentration

NOEL No observed effect level

NOFI R No Observed Effect Loading Rate OFI Occupational Exposure Limits PBT Persistent, bioaccumulative and toxic

PMT Persistent, mobile and toxic

mag

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals

RID Agreement on the transport of dangerous goods by rail

Skin irritation Skin Irrit. Skin Sens. Skin sensitization

STOT RE Specific target organ toxicity - repeated exposure

UN Four-figure identification number of the substance or article taken from the UN

Model Regulations

UVCB Substances of unknown or variable composition, complex reaction products or

biological materials

VOC Volatile organic compounds



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vPvB Very persistent and very bioaccumulative

vPvM Very persistent and very mobile

Training guidelines

Inform the personnel about the recommended ways of use, mandatory protective equipment, first aid and prohibited ways of handling the product.

Recommended restrictions of use

not available

Information about data sources used to compile the Safety Data Sheet

REGULATION (EC) No. 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL (REACH) as amended. REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Data from the manufacturer of the substance / mixture, if available - information from registration dossiers.

The changes (which information has been added, deleted or modified)

The version 5.0 replaces the SDS version from Thursday, 15 February 2024. Changes were made in sections 2, 11, 12, 13 and 16.

More information

Classification procedure - calculation method.

Statement

The safety data sheet provides information aimed at ensuring safety and health protection at work and environmental protection. The provided information corresponds to the current status of knowledge and experience and complies with valid legal regulations. The information should not be understood as guaranteeing the suitability and usability of the product for a particular application.

